AIRLOCKER ARB

AIR OPERATED LOCKING DIFFERENTIAL

RD124

Toyota 8.9", C-clip, 50mm BRNG

**THIS MODEL WAS SUPERSEDED BY RD153, CROSSED OUT PARTS NOT AVAILABLE

PARTS LIST	
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ITEM #	QTY	DESCRIPTION	PART #	NOTES
01	1	FLANGE CAP	021703	
02	1	CLUTCH GEAR	050202	
03	1	DIFFERENTIAL CASE	011005	
04	1	RETURN SPRING (PK OF 4)	150101SP	
05	1	CROSS SHAFT RETAINING PIN	120303SP	
06	1	LONG CROSS SHAFT	060205	
07	1	SHORT CROSS SHAFT	060402	
08	1	S GEAR THRUST WASHER (PK OF 2)	151002SP	
09	1	PISTON	040202SP	
10	1	BONDED SEAL	160705SP	
11	1	CYLINDER CAP	030224	
12	1	CYL CAP RETAINING BOLT (PK OF 8)	200205SP	
13	1	LOCKING TAB (8mm) (PK OF 8)	150401SP	
14	1	TAPERED ROLLER BEARING	NOT SUPPLIED	
15	1	SPLINED SIDE GEAR	SEE NOTE	2,
16	1	SPIDER BLOCK	070201SP	
17	3	PINION GEAR	SEE NOTE	2
18	1	PINION THRUST WASHER (PK OF 4)	151102SP	
19	1	THRUST BLOCK	110102SP	
20	1	SIDE GEAR	SEE NOTE	2
21	1	ADJUSTER NUT	100101SP	
22	1	SEAL HOUSING KIT	081901SP	
23	1	SEAL HOUSING O-RINGS (PK OF 2)	160207SP	1
24	1	SEAL HOUSING RETAINING CLIP	150601SP	
*	1	C-CLIP KIT	CCK004	
*	1	SOCKET HEAD CAP SCREW (M8)	200504	
*	2	CYLINDER CAP RETAINING BOLT (M6)	200207	
*	1	LOCKING TAB (6mm) (PK OF 8)	150402SP	
*	1	LOCK WASHER	4581046	
*	1	BULKHEAD FITTING KIT (O-RING TYPE)	170111	
*	1	PUSH-IN FITTING (5mm to 1/8"BSPP)	170201SP	
*	1	AIR LINE (5mm DIA X 6m LONG)	170301SP	
*	1	SOLENOID VALVE (12V)	180103	
*	1	SWITCH	180209SP	
*	1	SWITCH COVER (REAR)	180211SP	
*	1	CABLE TIE (PK OF 25)	180305	
*	1	OPERATING & SERVICE MANUAL	210200	
*	1	INSTALLATION GUIDE	2102124	
*	Not illustrate	d in exploded view		

NOTES

- 1 For replacement O-rings use only BS136 Viton 75.
- 2 Available only as complete 5 gear set# 728A011C
- For 8.9" with 45mm carrier bearing ID, 50mm bearings must be acquired. ARB part #160116 and Timken part #32010X-32010X.
- For 8.9" non C-clip model (i.e., full floating) refer to RD142 (Section 2.142).
- For seal housing set-up refer to tech notes (Section 5.1 & 5.2).
- Thicker aftermarket ring gears may require modification to remove the cross shaft.
- Refer to tech note (Section 5.6).



AIRLOCKER ARB

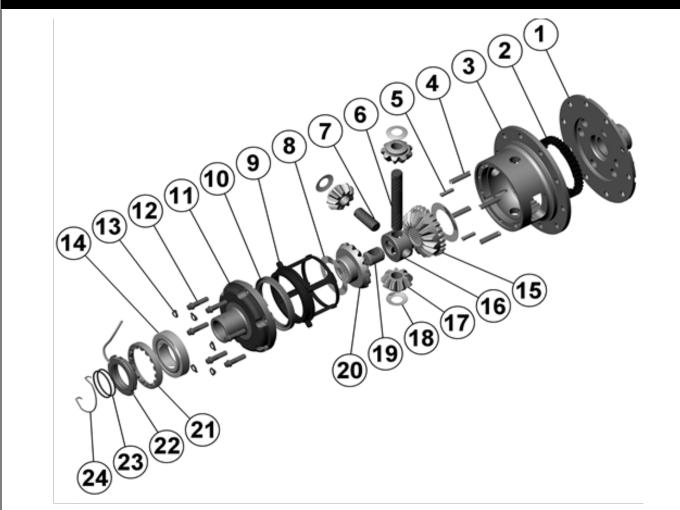
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EXPLODED DIAGRAM



SPECIFICATIONS

Axle Spline30 tooth, Ø33mm [1.31"]Ratio SupportedAllRing Gear ID138.1mm [5.44"]Ring Gear OD225mm [8.9"]Ring Gear Bolts12 bolts on Ø156mm [6.14"]Ring Gear Torque120Nm [89 ft-lb]Backlash0.15-0.20mm [0.006-0.08"]Bearing Cap Torque110Nm [81 ft-lb]

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