AIRLOCKER ARB

AIR OPERATED LOCKING DIFFERENTIAL

RD162

Dana 60,30 SPL,4.56 & UP

PARTS LIST

ITEM # QTY DESCRIPTION		
	PART #	NOTES
1 1 SEAL HOUSING O-RINGS (PK OF 2)	160248SP	1
2 1 SEAL HOUSING KIT	082104SP	
3 1 SHIM KIT	SHK001	
* 2 MASTER SHIM	SEE NOTE	4
4 1 BONDED SEAL	160703SP	
5 1 CLUTCH GEAR & WAVESPRING KIT	050907SP	7
* 1 CLUTCH GEAR & RETURN SPRINGS KIT	050807SP	7
6 1 SPIDER BLOCK	070402SP	
7 1 LONG CROSS SHAFT	061501SP	
8 1 SIDE GEAR	SEE NOTE	3
9 1 COUNTERSUNK SCREW (PK OF 2)	200214SP	
10 1 RETAINING PIN SET (PK OF 4)	120601SP	
11 2 TAPERED ROLLER BEARING	NOT SUPPLIED	2
12 1 FLANGE CAP KIT	028605SP	
13 1 WAVESPRING	150707SP	7
* 1 RETURN SPRINGS KIT	150107SP	7
14 1 SPLINED SIDE GEAR	SEE NOTE	3
15 2 SHORT CROSS SHAFT	061601SP	-
16 4 PINION GEAR	SEE NOTE	3
17 4 PINION THRUST WASHER	SEE NOTE	5
18 2 SIDE GEAR THRUST WASHER	SEE NOTE	5
19 1 DIFFERENTIAL CASE (SUITS WAVESPRING ONLY)	013225SP	6
* 1 DIFFERENTIAL CASE (SUITS RETURN SPRINGS ONLY)	013205SP	6
* 1 BULKHEAD FITTING KIT (BANJO TYPE)	170114	8
* 1 AIR LINE (6mm DIA X 6m LONG)	170314	8
* 1 SOLENOID VALVE (12V)	180103	Ū
* 1 SWITCH	180209SP	
* 1 SWITCH COVER (FRONT)	180210SP	
* 1 SWITCH COVER (REAR)	180211SP	
* 1 CABLE TIE (PK OF 25)	180305	
* 1 OPERATING & SERVICE MANUAL	210600	
* 1 INSTALLATION	2102162	
	2102102	

* Not illustrated in exploded view

NOTES

- 1 For replacement O-rings use only BS140 Viton 75.
- 2 For replacement bearing use Timken part # 387A / 382S.
- 3 Available only as complete 6 gear set # 728K091.
- 4 Use 150331 (4.0mm thick) for diff with thin bearing cup.
- 5 Available only as complete thrust washer kit #730K01.
- 6 Replacement diff case only available suited for wavespring. If diff comes originally with return springs, the
- clutch gear & spring set will need replacement using 050907SP, along with diff case 013225SP.
 7 Replace the spring and/or the corresponding clutch gear with the same type.
- (If spring type is changed, a matching diff case must also be used. See item 19.)
- 8 All diffs produced before serial #17070001 came with 5mm air connection system. For information contact ARB.
- For ratios of 4.10:1 and down refer to RD163 (Section 2.163).



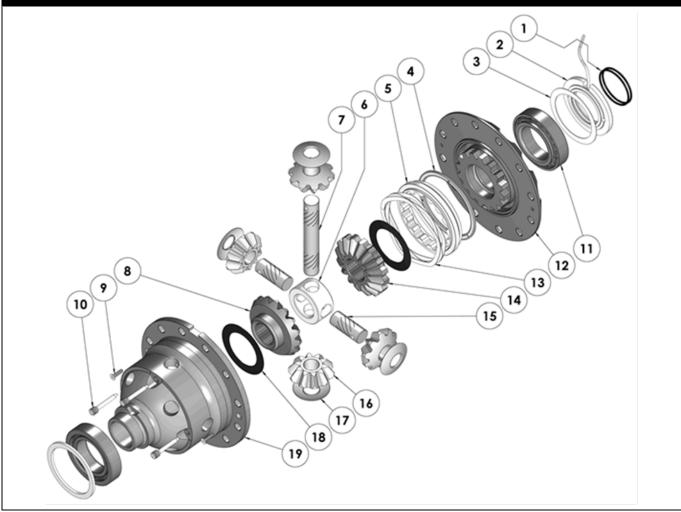
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EXPLODED DIAGRAM



SPECIFICATIONS

Axle Spline30 tooth, Ø33.3mm [1.31"]Ratio Supported4.56:1 & upRing Gear ID162.0mm [6.38"]Ring Gear OD248mm [9.75"]Ring Gear Bolts12 bolts on Ø191mm [7.50"]Ring Gear Torque149Nm [110 ft-lb]Backlash0.15-0.25mm [0.006-0.010"]Bearing Cap Torque108Nm [80 ft-lb]

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