# AIRLOCKER ARB

## AIR OPERATED LOCKING DIFFERENTIAL

**RD210** 

MITSUBISHI 8", 28 SPL, RR

PARTS LIST				
ITEM#	QTY	DESCRIPTION	PART#	NOTES
1	1	FLANGE CAP KIT	028507SP	
2	1	BONDED SEAL	160701SP	
3	1	CLUTCH GEAR & WAVESPRING KIT	050902SP	
4	1	WAVESPRING	150702SP	
5	4	SHORT CROSS SHAFT	061402SP	
6	4	PINION GEAR	SEE NOTE	3
7	1	THRUST BLOCK	110512SP	
8	1	SIDE GEAR	SEE NOTE	3
9	2	SIDE GEAR THRUST WASHER	SEE NOTE	4
10	1	DIFFERENTIAL CASE	013119SP	
11	1	COUNTERSUNK SCREW (PK OF 2)	200213SP	
12	1	RETAINING PIN SET (PK OF 4)	120601SP	
13	1	MASTER SHIM	150320	
14	1	TAPERED ROLLER BEARING	160117	2
15	1	SEAL HOUSING KIT	081702SP	
16	1	SEAL HOUSING O-RING (PK OF 2)	160251SP	1
17	1	SPLINED SIDE GEAR	SEE NOTE	3
18	1	SPIDER BLOCK	070503SP	
19	4	PINION THRUST WASHER	SEE NOTE	4
*	1	AIR LINE (6mm DIA X 6m LONG)	170314	5
*	1	BULKHEAD FITTING KIT (BANJO TYPE)	170114	5
*	1	SOLENOID VALVE (12V)	180103	
*	1	CABLE TIE (PK OF 25)	180305	
*	1	SWITCH	180209SP	
*	1	SWITCH COVER (REAR)	180211SP	
*	1	OPERATING & SERVICE MANUAL	210200	
*	1	INSTALLATION GUIDE	2102210	

### **NOTES**

- 1 For replacement O-rings use only BS149 Viton 75.
- 2 For replacement bearing use Timken part # LM503349 / LM503310.
- 3 Available only as complete 6 gear set # 728J041
- 4 Available only as complete thrust washer kit #730J01
- 5 All diffs produced before serial # 17070001 came with 5mm air connection system. For information contact ARB.
- For the larger 9" Mitsubishi 28 spline rear differentials with 12 ring gear bolts refer to RD212 (Section 2.212).



<sup>\*</sup> Not illustrated in exploded view





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# EXPLODED DIAGRAM

### **SPECIFICATIONS**

Axle Spline 28 tooth, Ø30.5mm [1.20"]

Ratio Supported All

Ring Gear ID 124.0mm [4.88"]

Ring Gear Bolts 10 bolts on Ø150mm [5.91"]

Ring Gear Torque 85Nm [63 ft-lb]

Backlash 0.13-0.18mm [0.005-0.007"]

Bearing Cap Torque 60Nm [44 ft-lb]