### PARTS LIST

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<th>ITEM #</th>
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* Not illustrated in exploded view

### NOTES

1. For replacement O-rings use only BS141 Viton 75.
   Standard ring gear bolts must be replaced with grade 12 cap screws (supplied).
   For the 35 spline Ford 9” refer to RD99 (Section 2.99).

2. Available only as complete 6 gear set # 728B412
**THIS MODEL WAS SUPERSEDED BY RD119, CROSSED OUT PARTS NOT AVAILABLE**

**EXPLODED DIAGRAM**

**SPECIFICATIONS**

- **Axle Spline**: 31 tooth, Ø33.5mm [1.32”]
- **Ratio Supported**: All
- **Ring Gear ID**: 127.0mm [5.00”]
- **Ring Gear OD**: 229mm [9.0”]
- **Ring Gear Bolts**: 10 bolts on Ø152mm [6.00”]
- **Ring Gear Torque**: 95Nm [70 ft-lb]
- **OEM Backlash**: 0.25-0.41mm [0.010-0.016”]
- **Non-OEM Backlash**: 0.18-0.25mm [0.007-0.010”]
- **Bearing Cap Torque**: 81Nm [60 ft-lb]