# AIRLOCKER (ARB)

## AIR OPERATED LOCKING DIFFERENTIAL

Nissan C200,29 SPL\*\* **RD27** 

#### \*\*THIS MODEL WAS SUPERSEDED BY RD202, CROSSED OUT PARTS NOT AVAILABLE

### PARTS LIST

ITEM #	QTY	DESCRIPTION	PART #	NOTES
01	1	FLANGE CAP	<del>020103</del>	
02	1	CLUTCH GEAR	<del>050102</del>	
03	1	DIFFERENTIAL CASE	<del>010105</del>	
04	1	RETURN SPRINGS (PK OF 4)	150101SP	
05	1	RETAINING PIN SET (PK OF 2)	120102SP	
*	1	RETAINING PIN SET (PK OF 2)	120302SP	
06	1	LONG CROSS SHAFT	<del>060103</del>	
07	2	SHORT CROSS SHAFT	<del>060303</del>	
08	1	PISTON	040103SP	
09	1	BONDED SEAL	160701SP	
10	1	CYLINDER CAP	<del>030123</del>	
11	1	SEAL HOUSING O-RINGS (PK OF 2)	160208-2	1
12	1	CYL CAP RETAINING BOLT (PK OF 8)	200205SP	
13	1	LOCKING TAB (8mm) (PK OF 8)	150401SP	
14	-	TAPERED ROLLER BEARING	NOT SUPPLIED	
15	1	SEAL HOUSING KIT	080801SP	
16	1	SHIM KIT	SHK004	
17	1	SPLINED SIDE GEAR	SEE NOTE	2
18	1	PINION THRUST WASHER (PK OF 4)	151101SP	
19	4	PINION GEAR	SEE NOTE	2
20	1	SPIDER BLOCK	<del>070101</del>	
21	1	THRUST BLOCK	110203SP	
22	1	SIDE GEAR	SEE NOTE	2
23	1	S GEAR THRUST WASHER (PK OF 2)	151003SP	
*	1	BULKHEAD FITTING KIT	170102	
*	1	PUSH-IN FITTING (5mm to 1/8"BSPP)	170201SP	
*	1	AIR LINE (5mm DIA X 6m LONG)	170301SP	
*	1	SOLENOID VALVE (12V)	180103	
*	1	SWITCH FR OR RR LOCKER	180225	
*	1	CABLE TIE (PK OF 25)	180305	
*	1	<b>OPERATING &amp; SERVICE MANUAL</b>	210200	
*	1	INSTALLATION GUIDE	210227	

\* Not illustrated in exploded view

#### **NOTES**

- For replacement O-rings use only BS030 Viton 75. 1
- 2 Available only as complete 6 gear set # 728B071
- For information on RD27 models with metal pistons, contact ARB. -
- When used with 10mm ring gear bolts, adapter sleeves of the following size are required: -Outside: Ø12.25mm [0.482"]
- Inside: Ø10.45mm [0.411"] Length: 10mm [0.39"]
- Bolt Torque: 74Nm [55 ft-lb]
- Some C200's did not have thrust blocks between the axles and therefore the Air Locker thrust block must be removed.
- Refer to axle modification tech note (Section 5.4) if axle binds inside carrier.



# AIRLOCKER ARB

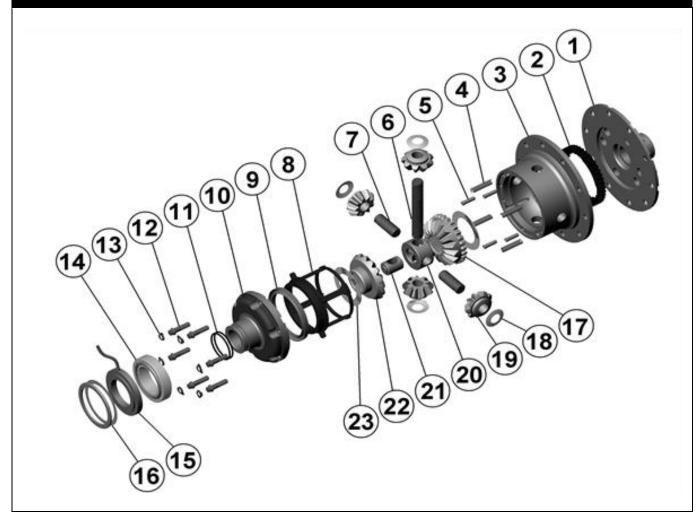
# AIR OPERATED LOCKING DIFFERENTIAL

**RD27** 

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### EXPLODED DIAGRAM



## SPECIFICATIONS

Axle Spline29 tooth, Ø30.4mm [1.20"]Ratio SupportedAllRing Gear ID128.0mm [5.04"]Ring Gear Bolts10 bolts on Ø150mm [5.91"]Ring Gear Bolt Size12mmRing Gear Torque120Nm [89 ft-Ib]Backlash0.13-0.18mm [0.005-0.007"]Bearing Cap Torque93Nm [69 ft-Ib]

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