AIRLOCKER

AIR OPERATED LOCKING DIFFERENTIAL

RD69 Dana 35,C-clip,27 SPL,3.54 & UP**

**THIS MODEL WAS SUPERSEDED BY RD102, CROSSED OUT PARTS NOT AVAILABLE

PARTS LIST

ITEM #	QTY	DESCRIPTION	PART #	NOTES
01	1	FLANGE CAP	021901	
02	1	CLUTCH GEAR	050501	
03	1	DIFFERENTIAL CASE	012007	
04	1	RETAINING PIN SET (PK OF 4)	120401SP	3
*	1	CROSS SHAFT RETAINING PIN KIT	RPK001SP	3
05	1	LONG CROSS SHAFT	061101	
06	1	SHORT CROSS SHAFT	061201	
07	1	PISTON	040601SP	
08	1	U-RING	160303SP	
09	1	CYLINDER CAP	030904	
10	1	SEAL HOUSING O-RINGS (PK OF 2)	160210-2	1
11	1	CYL CAP RETAINING BOLT (PK OF 8)	200207SP	
12	1	LOCKING TAB (6mm) (PK OF 8)	150402SP	
13	1	TAPERED ROLLER BEARING	160105	2
14	1	SEAL HOUSING KIT	080603SP	
15	1	SHIM KIT	SHK003	
16	1	SPRING RETAINER RING	190101	
17	1	RETURN SPRINGS (PK OF 12)	150107SP	
18	1	COUNTERSUNK SCREW (PK OF 2)	200213SP	
19	1	SPLINED SIDE GEAR	131004R	
20	1	SPIDER BLOCK	070602	
21	3	PINION GEAR	140502R	
22	1	PINION THRUST WASHER (PK OF 4)	151107SP	
23	1	SIDE GEAR	130904R	
24	1	S GEAR THRUST WASHER (PK OF 2)	151005SP	
*	1	BULKHEAD FITTING KIT	170102	
*	1	PUSH-IN FITTING (5mm to 1/8"BSPP)	170201SP	
*	1	AIR LINE (5mm DIA X 6m LONG)	170301SP	
*	1	SOLENOID VALVE (12V)	180103	
*	1	SWITCH RR LOCKER	180224	
*	1	CABLE TIE (PK OF 25)	180305	
*	1	OPERATING & SERVICE MANUAL	210200	
*	1	INSTALLATION GUIDE	210269	

* Not illustrated in exploded view

NOTES

- 1 For replacement O-rings use only BS028 Viton 75.
- 2 For replacement bearing use Timken part # LM501349 / LM501310.
- 3 Short retaining pin for C-clip removal (ARB # 120402) comes in kit # RPK001.
- Newer OEM Dana 35 ring and pinion sets use 7/16" bolts. The flange holes of the Air Locker must be reamed from Ø3/8" to Ø7/16" to suit.
- Some OEM Dana 35 drive pinion gears extend too far into the centre and converge with the differential carrier. Refer to ring and pinion modification note (Section 5.6) for correction.



AIRLOCKER ARB

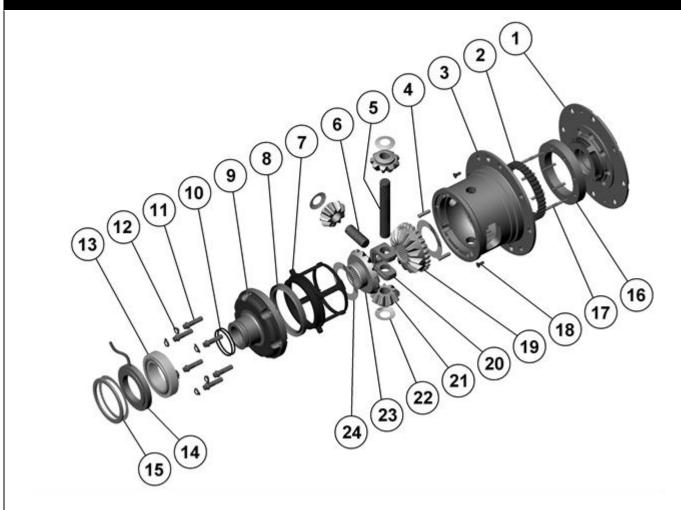
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EXPLODED DIAGRAM



SPECIFICATIONS

 Axle Spline
 27 tooth, Ø29.5mm [1.16"]

 Ratio Supported
 3.54:1 & up

 Ring Gear ID
 120.7mm [4.75"]

 Ring Gear OD
 193mm [7.6"]

 Ring Gear Bolts
 8 bolts on Ø146mm [5.75"]

 Ring Gear Torque
 75Nm [55 ft-lb]

 Backlash
 0.15-0.25mm [0.006-0.010"]

 Bearing Cap Torque
 75Nm [55 ft-lb]

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