AIRLOCKER ARB

AIR OPERATED LOCKING DIFFERENTIAL

RD93

Chrysler 8.25",29 SPL

| PARTS L | JIST | | | |
|---------|------|-----------------------------------|--------------|-------|
| ITEM# | QTY | DESCRIPTION | PART# | NOTES |
| 1 | 1 | SEAL HOUSING KIT | 081501SP | |
| 2 | 1 | CLUTCH GEAR & WAVESPRING KIT | 050901SP | |
| 3 | 3 | PINION THRUST WASHER | SEE NOTE | 4 |
| 4 | 3 | PINION GEAR | SEE NOTE | 3 |
| 5 | 1 | LONG CROSS SHAFT | 060204SP | |
| 6 | 1 | SHORT CROSS SHAFT | 060403SP | |
| 7 | 1 | DIFFERENTIAL CASE | 013002SP | |
| 8 | 1 | COUNTERSUNK SCREW (PK OF 2) | 200213SP | |
| 9 | 1 | RETAINING PIN SET (PK OF 4) | 120601SP | |
| 10 | 1 | TAPERED ROLLER BEARING | 160109 | 2 |
| 11 | 1 | SEAL HOUSING O-RINGS (PK OF 2) | 160227-2 | 1 |
| 12 | 1 | FLANGE CAP KIT | 028402SP | |
| 13 | 1 | BONDED SEAL | 160702 | |
| 14 | 1 | WAVESPRING | 150701SP | |
| 15 | 1 | SPLINED SIDE GEAR | SEE NOTE | 3 |
| 16 | 1 | SPIDER BLOCK | 070902SP | |
| 17 | 1 | SIDE GEAR | SEE NOTE | 3 |
| 18 | 2 | SIDE GEAR THRUST WASHER | SEE NOTE | 4 |
| 19 | 1 | TAPERED ROLLER BEARING | NOT SUPPLIED | |
| * | 1 | C-CLIP KIT | CCK005 | |
| * | 1 | AIR LINE (6mm DIA X 6m LONG) | 170314 | 5 |
| * | 1 | BULKHEAD FITTING KIT (BANJO TYPE) | 170114 | 5 |
| * | 1 | SOLENOID VALVE (12V) | 180103 | |
| * | 1 | CABLE TIE (PK OF 25) | 180305 | |
| * | 1 | SWITCH RR LOCKER | 180224 | |
| * | 1 | OPERATING & SERVICE MANUAL | 210200 | |
| * | 1 | INSTALLATION GUIDE | 210293 | |

* Not illustrated in exploded view

NOTES

- 1 For replacement O-rings use only BS138 Viton 75.
- 2 For replacement bearing use Timken part # LM102949 / LM102910.
- 3 Available only as complete 5 gear set #728H021C
- 4 Available only as complete thrust washer kit #730H01
- 5 All diffs produced before serial #17070001 came with 5mm air connection system. For information contact ARB.
- RD93 suits C-clip & non C-clip applications.
- Suitable for use with ABS tone ring.
- Ring gear bolts are 3/8" 20 left-hand thread, and must be removed in a clockwise direction.
- Seal housing comes pre-installed.
- To service O-rings or bearing remove the seal housing assembly with a bearing puller.







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SPECIFICATIONS

Axle Spline 29 tooth, Ø30.7mm [1.21"]

Ratio Supported All

Ring Gear ID 130.5mm [5.14"] Ring Gear OD 210mm [8.25"]

Ring Gear Bolts 10 bolts on Ø153 mm [6.00"]

Ring Gear Torque 76Nm [55 ft-lb]

Backlash 0.15-0.25mm [0.006-0.010"]

Bearing Cap Torque 81Nm [60 ft-lb]